



联合国  
粮食及  
农业组织

Food and Agriculture  
Organization of the  
United Nations

Organisation des Nations  
Unies pour l'alimentation  
et l'agriculture

Продовольственная и  
сельскохозяйственная организация  
Объединенных Наций

Organización de las  
Naciones Unidas para la  
Alimentación y la Agricultura

منظمة  
الأغذية والزراعة  
للأمم المتحدة

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# FAO REGIONAL CONFERENCE FOR THE NEAR EAST

## Thirty-seventh Session

Amman, Jordan 5-8 February 2024 and 4-5 March 2024

## Order of the Day (Provisional)

### Senior Officers Meeting

5-8 February 2024

#### Wednesday, 7 February – Day 3

##### Morning (10.00-13.00 hours)

|                | Agenda Item   | Item N <sup>o</sup> | Document N <sup>o</sup> |
|----------------|---|---------------------|-------------------------|
|                | <b>Programme and Budget Matters</b>                                     |                     |                         |
| 10.00<br>hours | The Strategic Framework, Priorities, and Results in the Region          | 13                  | NERC/24/2-3             |
|                | Decentralized Offices network   | 20                  | NERC/24/8               |
| 11.20<br>hours | Update on the Implementation of the FAO Science and Innovation Strategy | 14                  |                         |
|                | Update on the Implementation of the FAO Strategy on Climate Change      | 15                  |                         |
|                | Financing to end hunger for today and tomorrow (SDG 2)                  | 16                  | NERC/24/INF/19          |
| 12.10<br>hours | Building Resilience through Transforming Agrifood Systems.              | 17                  | NERC/24/11              |
|                | Global and Regional Food Security Outlook                               | 18                  | NERC/24/10              |
|                | How to fight against Food Loss and Waste                                | 19                  | NERC/24/9               |

Documents can be consulted at [www.fao.org](http://www.fao.org)

Impact of War on the Food Security situation  
in Gaza

**Afternoon (14.00 – 17.00 hours)**

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|-------------|---|
| 14.00 hours | Side Event: Presentation of the FAORNE Strategic Support through the initiatives of Regional Observatory and Leadership Academy |
| 15.30 hours | Side Event: Integrated and Nexus Approaches to Coping with Water Scarcity   |