



JOINT MEETING

Hundred and Thirty-ninth Session of the Programme Committee and Two hundred and second Session of the Finance Committee

Rome, 11 November 2024

Provisional Agenda

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| 1. | Adoption of the Agenda | <i>JM 2024.2/1</i> |
| 2. | Reviewed Strategic Framework 2022-31 and outline of Medium Term Plan 2026-29 | <i>CL 176/3</i> |
| 3. | Update on the review of the FAO Country Office Network | |
| 4. | Update on FAO's collaboration with other UN system entities | <i>CL 176/16</i> |
| 5. | Annual Report on Corporate Policy, Processes and Measures on the Prevention of Harassment, Sexual Harassment and Sexual Exploitation and Abuse | <i>CL 176/INF/5</i> |
| 6. | Any Other Matters | |